

## Domaine Buisson-Charles

### Volnay 1er Cru Santenots

#### ABOUT THE ESTATE

- Buisson-Charles is a Meursault estate revered by those in the know and is regarded as a top-tier producer.
- Now in its 4th generation, with the 5th preparing to take over the reins, this is a house steeped in history and tradition.
- Vines are tended organically, and the wines see no chaptalization, acidification, or SO2 added during vinification.
- Picking dates are later than most of their peers, resulting in wines that are richer in style than most while also possessing excellent acidity and tension.
- A connoisseur's delight, the wines of Buisson-Charles are classic Meursault, concentrated, pristine, and complex.

#### APPELLATION

Volnay 1er Cru

#### SUB-REGION

Côte de Beaune

#### GRAPE VARIETY

100% Pinot Noir

#### FARMING

Sustainable, Organic, Vegan

#### SOIL

Brown marl-limestone substrate with clay

#### VINEYARDS & VITICULTURE

From vines situated in the upper part of Les Plures. Planting density of 10,000 vines per hectare. Vines over 35 years old. Simple Guyot pruning. Yield of 30 to 45 hl per hectare.

#### HARVEST & VINIFICATION

Partial whole cluster fermentation (60%) for about four weeks. Aged for 15 to 18 months in barrel (100% new).

#### ALCOHOL BY VOLUME

13.5

#### PACK SIZE

12x750mL

