

## Domaine Michel Bouzereau et Fils Meursault Charmes Dessus 1er Cru



### ABOUT THE ESTATE

- The Bouzereau family has been rooted in Meursault for seven generations, and Domaine Michel Bouzereau et Fils is widely considered both the leading Bouzereau estate and one of the top producers in the appellation.
- The domaine's holdings in top crus reflect decades of experience and relationships, expanded under Michel Bouzereau and now overseen by Jean-Baptiste Bouzereau, who has run the estate since 1999.
- The estate follows a vineyard-first philosophy, focusing on soil health, careful pruning, and yield management, with organic farming introduced in 2005 and a gradual shift toward biodynamic practices without certification.
- In the cellar, the approach is minimal intervention, with hand-harvested fruit, native yeast fermentations, long lees aging, limited bâtonnage, and bottling unfinned and unfiltered with minimal sulfur.
- The resulting wines are classic expressions of Meursault, defined by balance, energy, and complexity, with a restrained style that allows terroir to speak clearly.

### APPELLATION

Meursault 1er Cru

### SUB-REGION

Côte de Beaune

### GRAPE VARIETY

100% Chardonnay

### FARMING

Sustainable, Organic

### SOIL

Clay and magnesian limestone

### VINEYARDS & VITICULTURE

From vines planted in 1960, 1978, and 1997 over 0.51 hectares.

### HARVEST & VINIFICATION

Aged for 16-18 months in barrel (25% new).

### ALCOHOL BY VOLUME

11.5

### PACK SIZE

12x750mL