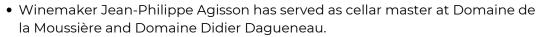


# **Domaine Agisson**Pouilly-Fumé La Belle Endormie





- This micro-production estate has only 1.5 hectares of vineyards.
- Vines are tended organically with biodynamic principles.
- Grapes are hand-harvested and age on their lees in neutral oak with no fining or filtration before bottling.
- Specializing solely in Sauvignon Blanc, Agisson's wines have excellent clarity and are harmonious and complex.

# **APPELLATION**

Pouilly-Fumé

# **SUB-REGION**

**Upper Loire** 

# **GRAPE VARIETY**

100% Sauvignon Blanc

#### **FARMING**

Sustainable, Organic

# **SOIL**

Portlandian soils

#### **VINEYARDS & VITICULTURE**

These grapes are from a 0.5-hectare plot of organically cultivated vines. The vineyard is in Tracy-sur-Loire; the `Les Champs Billards` parcel, planted in 1987, has a terroir of large pebbles over limestone bedrock.

#### **HARVEST & VINIFICATION**

Harvest by hand, direct press, and aging on lees for 18 months in older barrels. The wines are bottled unfiltered and unfined.

# **ALCOHOL BY VOLUME**

13.5

#### **PACK SIZE**

6x750mL



POUILLY-FUMÉ Set JP AGISSO