

## Domaine Agisson Pouilly-Fumé La Belle Endormie

### ABOUT THE ESTATE

- Winemaker Jean-Philippe Agisson has served as cellar master at Domaine de la Moussière and Domaine Didier Dagueneau.
- This micro-production estate has only 1.5 hectares of vineyards.
- Vines are tended organically with biodynamic principles.
- Grapes are hand-harvested and age on their lees in neutral oak with no fining or filtration before bottling.
- Specializing solely in Sauvignon Blanc, Agisson's wines have excellent clarity and are harmonious and complex.

### APPELLATION

Pouilly-Fumé

### SUB-REGION

Upper Loire

### GRAPE VARIETY

100% Sauvignon Blanc

### FARMING

Sustainable, Organic

### SOIL

Portlandian soils

### VINEYARDS & VITICULTURE

From a 0.5-hectare plot of organically cultivated vines in Les Champs Billards. Planted in 1987, it is a cooler site that has large pebbles over Kimmeridgian limestone bedrock.

### HARVEST & VINIFICATION

Harvest by hand, direct press, and aging on lees for 18 months in older barrels. The wines are bottled unfiltered and unfined.

### ALCOHOL BY VOLUME

13.5

### PACK SIZE

6x750mL

